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| C:\Users\00012187\Pictures\Vedanta%20Logo%20RGB.jpg | **VEDANTA LIMITED – VALUE ADDED BUSINESS** | **Document No.:** | **VL/IMS/VAB/PID**  **2/MECH/SECT/02** |
| **IMS - DEPARTMENTAL MANUAL** | **Revision Date:** | **05.05.2020** |
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Introduction

Mechanical maintenance steers with an objective of keeping all the equipment’s operation streamlined without breakdowns & further withdrawing the peak efficiency out of them while ensuring safety. Moreover, the department functions to intercept fluctuation that can occur in the production process.

In line with our vision “**To be the highest value creator in the iron ore industry contributing to the growth of the nation**”

Maintenance Management

Implementation

Mechanical maintenance

Identification & Tracing

Analysis

Design

Delivery

Acceptance

Testing

System testing

In IOB- VAB we with our various maintenance management and strategies we ensure Minimal breakdowns & down time to boot production. The department works alongside various other departments such as electrical, instrumentation, projects and business excellence for taking innovative & automated approach that further enhances the system. Innovation, kaizen, latest maintenance strategies, spares management are few of the primary pillars of the department.

Further with our various maintenance activities and total employee involvement, we are set to attain focused results in our employee orientation, customer orientation, share- holder and other stake holder orientations.

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| **Date:** 03.01.2022 | **Date:** 03.01.2022 | **Date:** 03.01.2022 |